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1. Design of Bridges

Lithuanian bridge design is held to a narrow range of variation by ruling physical conditions and technological resources.

2. Climate

The Baltic states have a climate of continental type with moderate over-all precipitation and winter temperatures reaching an extreme of minus 30 C (minus 22 F). Flood conditions occur on the waterways as a result of melting snow in the spring.

3. <u>Soil</u>

Bedrock is covered throughout most of the area with a mantle of 2-5m (7-16 feet) of varied soil--gravel, sand, silt, clay, bog, quicksand. Rivers flow in deep, silt-filled trenches and foundation conditions for bridges are accordingly difficult. Bedrock is largely igneous, such as granite, syenite, and some porphyry; basalt is lacking. Along the western part of the north border of Lithuania is some dolomite. Throughout the country are extensive marsh areas and numerous small lakes.

4. Stream Flow

Most of the watercourses are small but subject to spring freshets up to 5m (16 feet). Because of these floods and poor foundation conditions, single-span designs are used where practicable.

5. Labor and Technical Force

Most steel workers were imported from Germany. The maximum number of workers imported was 500 to 600. Structural welding is not practiced in the Baltic states. For concrete construction, in the period 1920-25, most of the imported workers were German "poliere". Since that time, native labor has been trained in this field and there is now a pool of skilled concrete workers. Reinforcement is prevailingly well placed. Most of the technical men in the country are products

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of Charlottenburgh Technische Hochschule, Berlin.

6. Resources

There is no native iron and steel industry; steel construction for bridges is confined to important structures. Material and workers for these have in the past been imported from Germany and Scandinavia; currently, from the USSR and Poland. Concrete is customary for minor bridges and is used in some major ones. Cement formerly came from Germany and Belgium.

7. Designs

Statically indeterminate designs, such as continuous beams and hingeless arches, are usually avoided on account of the uncertainties of foundation settlement. The usual small bridge design consists of deck concrete girders (2 to 5 stringers, according to bridge width), with integral concrete deck and usually cantilever sidewalks or sidewalks. The Gerber type of cantilever girder system [see Enclosure "A", Fig. B] is used instead of continuous spans. For indeterminate size structures 3-hinged concrete arches with earth-filled spandrels are occasionally used with a rise usually about 1/8 the span. Heavy foundations are usually supported on timber piles (up to 20m (66 feet) long), driven by either steam or gravity hammers.

8. Principal Highway Bridges and some Important Railway Bridges

The information on the outstanding highway bridges and a few railway bridges in
Lithuania based on my memory is contained in Enclosure B. In certain cases I
have made diagrammatic sketches.

Data on

railway bridges is based on casual observation.

I cannot supply any information on conditions subsequent to that date.

9. Specifications for Larger Bridges and/or Harbor and Port Facilities

In every instance, such bridges were awarded for design and construction to foreign firms. This was due to the scarcity of qualified designers and skilled steel workers. The principal firms were usually from Germany, Sweden, or Denmark.

It is interesting to note that old bridges (constructed before World War I) and spans not destroyed in World War I, were built in general of Soviet steel, heavier than and inferior to the German steel. Bridges constructed, in general, between 1918 and 1939 used German or Swedish steel.

10. Specifications for Medium and Small Bridges

The German norms for bridge construction were in use prior to World War II. The pattern adopted was the East Prussian standards. Concrete specifications were the German standards or "norms" for mixing operations and materials. Substructure footings and/or foundations were of the 1:3:6 mix. Above the footer line, the mix for structures was 1:2:4. For rich pavement surface slabs of the bridge roadway, wearing surface only, the mix was $1:1\frac{1}{2}:3$.

Cement: Specifications adhere to the German norms. Coarse aggregate was gravel or crushed stone depending upon availability in the area. Water content and time of mix: The German standard was adopted in accordance with the mix and water factor or slump requirements.

German norms and specifications were used for steel bars, shapes and fabricated members. However, steel was avoided wherever possible for concrete because all steel was imported. Span lengths were controlled with this factor in mind. Relatively, this same thought was paramount for the workers. The nation had an abundance of concrete workers but a scarcity of steel workers.

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	A. Control of the Con	
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It is well to note the "quick-setting cements" are not available due to excess costs; however, they were manufactured.

The largest cement factory is located at 5 km from Jurbarkas. Piling when driver by a steam hammer has a resistance test requirement of 50 blows for not more than Sem of penetration.

11. Reconstruction of Structures (Using Wooden Span Only)

I estimate that local labor could replace destroyed spans with native timber as follows:

Span to the terms of the second	Type of Replacement Time
1-25m	girder or small truss 5 days
25~50m	trusses I month
50-100m	arch 6 months

The above time factors include delivery of timber, assembling, and erection.

-end-

ENCLOSURE (A): Types of Curved-Top Span Bridges, Gerber Spans ENCLOSURE (A): Types of Curved-Top Span Eridges, Gerber Spans
(B): Lithuanian Highway and Railway Bridges Eronaman nignway and nailway Bridges

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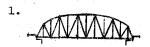
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ENCLOSURE A

A. Types of curved-top span bridges:



Simple truss with curved top chord. Scheme of web members varies. End posts may be vertical, steeply inclined (as shown) or in line with top chord.



Tied trussed arch with suspended floor system.



Plate girder arch with suspended floor system.

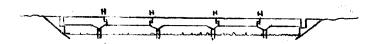


"Langer" truss: arched top chord; stiffening truss at level of floor system.



Modified "Langer" truss arched top chord; stiffening girder at level of floor system.

B. "Gerber" Spans to eliminate redundant support.



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ENCLOSURE B-1

Lithuanian Highway and Railway Bridges

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note: Locations of bridges were checked with source on WAC charts 153 and 168. Coordinates of bridges were measured from these charts and from AAF Aeronautical Chart 168A and USAF Target Complex Chart Kaunas (5790).7

In Kaunas on the Kaunas-Raseiniai Highway over the Neris River.

Coordinates: Spans (number and length): Width and capacity: Clearance under:

Materials: Type Designation: Remarks:



N - 54°, 54'; E - 23°, 53', 5@50m = 250m (164 ft = 820') 15 m (49 ft) clear Summer: 7-8 m (23-26 ft.) Extreme flood: 30 cm (1 ft.) Steel (#37 baustahl) Modified Langer truss (Stiffening girder) Built by Hougaard & Schultz, 1931. Paving, Belgian block on membrane w.p. on RC floor slab. Top chords windbraced near midspan. Floorbeams, 5-6 m (16-20ft) span. Stringers spaced, 3-4 m. (10-13 ft). Floor slab, 17 cm (6 1/2") Design loading: (Road rol (35k) 16T+ 3+8T (17.5k) (Road roller) Air cover shows bridge demolished

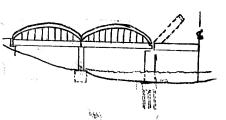
Between Kaunas to Alexota on the Kaunas-Kalvarija Highway over the Neman River.

Width and capacity:

Clearance Under:

Materials: Type Designation:

Remarks:



Coordinates: N - 54°, 53'; E- 23°, 55' Spans (number and length): 4@ 50m clear (164 ft) 1@ 25m (82 ft) clear Air cover / Source gives 40 m/ 15 m (49 ft) clear Summer: 7-8 m (23-26 ft) Extreme flood: 30 cm (1 ft) Steel (#37 baustahl)

Modified Langer truss (Stiffening girder)

Plate girders. bascule

Top chords windbraced near midspan. Electrically operated double-leaf bascule. Design loading, same as above.

Air cover shows temporary bridge

Between Maunas to Aleksota on the Kaunas-Kazlu Ruda Railway over the Neman River.

Coordinates: Spans (number and length):

N - 54°, 53'; E - 23°, 55' 2@ 72 m.o.c. (236 ft) 4@ 38 m.o.c. (124 ft)

Scaled from air cover Width and capacity: 2-track

ENCLOSURE B-2

Clearance Under: Materials:

Type Designation:

Normal, 8 m. (26 ft)
Piers: Granite, large blocks

4 piers on C.I. caissons. 1 center pier on piles (restored by Germans, 1941)

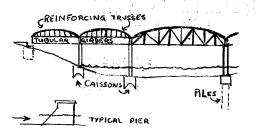
Spans: Probably #37 b'st'l Russian steel (brittle)

Camel back trusses. Tubular girders with curved reinforcing trusses over. Piers built by Russians, 1857. Spans

by Hougeard & Schultz, 1930-31.

Air cover shows center spans wrecked and chore spans removed; temporary 1-track bridge in place.

Remarks:



4. In Kaunas, south end, on the Panemune Highway over the Neman River.

Coordinates:

Spans (number and length): Width and capacity:

Materials:

Type Designation:

Remarks:

N - 54° , 52° ; E - 23° , 58° . five (5)

6 m (20 ft)

Granite (massive)

Bowstring arch

Important group of 3-story brick barracks

both sides of highway near Kaunas

end of bridge.

5. In Kaunas on the Kaunas-Vilkija Highway over the Neris River.

Coordinates:

Spans (number and length):

Width and Capacity:

Clearance Under:

Materials:

Type Designation:

N - 540, 55'; E- 230, 54', 30"

10 72 m. (236 ft)

6@ 36 m. (118 ft)

6 m (20 ft) clear between trusses-

brackets for footwalks. Summer: 8 m (26 ft)

Piers: Concrete

Spans: Steel (probably #37 baustahl)

Old Russian steel (brittle)

Langer truss

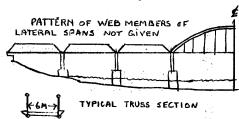
Quadrangular pony trusses. 4 m (13 ft)

leep.

Air cover shows temporary bridge alongside/ Central span constructed 1929 by Flender

A.G., Benrath am Rein.

Remarks:



ENCLOSURE B- 3

6. Northwest of Kaunas on the Kaunas-Babtai Highway over the Nevezis River.

Coordinates:

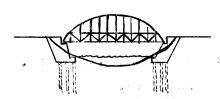
Spans (number and length):

Width and Capacity:

Clearance Under:

Materials:

Type Designation: Remarks:



N - 55°, 06', 30"; E - 23°, 47

1@ 110 m. (360 ft)

12 m (39 ft) roadway and two footways

@ 1.5 m (4.9 ft) between trusses.

Summer: 12-15 m (39-49 ft)

Piers: Corcrete-granite facing at

upstream ends.

Spans: German steel (probably #37

baustahl)

Langer truss depth = 1/8 span

Longest span in Baltic states. Blown by Russians, restored by Germans, probably on same piers. Deck of concrete with asphalt topping. Bad foundation conditions - 20 m (66 ft) wood piles

used. Concrete abutments.

In Jonava on the Vil'nius-Jonava Railway over the Neris River.

Coordinates:

Spans (number and length): 2 or 3 @ 60 m* (197 ft)

Width & Capacity:

Materials:

Type Designation:

Remarks:

N - 55°, 04', 30"; E - 24°, 17'

1 track

Piers: Double piers Spans: German steel

Through camel back trusses.

None



In Jonava on the Kaunas-Ukmerge-Siauliai Highway, 200 meters upstream from Bridge No. 7 over the Neris River.

Coordinates:

Materials:

Remarks:

 $N = 55^{\circ}$, 04°, 30"; E = 24°, 17', 30"

Russian steel

Russian construction. Importance of highway much increased since Vil'nius (Vilna, Wilno) came under USSR control.

In Ukmerge on the Vil'nius-Panevezys Highway (in town) over the Sventoji River.

Coordinates:

Spans (number and length):

Width and capacity:

N - 55°, 15'; E - 24°, 46' 3 or more @ 20 m (65 ft)

2 lames with footwalk - 8 m (26 ft)

over all.

5-6 m (16-20 ft) normal

Clearance under: Concrete Materials:

Deck girders. Type Designation:

ENCLOSURE B - 4

10. In Utena on the Kaunas-Daugavpils Highway over the Sventoji River.

Coordinates:

Spans (number and length);

Materials:

Type Designation:

Remarks:

RIPRAP LAID

IN RIVER BED

N - 55°, 30'; E - 25°, 35' 1 @ 45 m (147 ft) 2@10 m (33 ft) Piers: Concrete

Spans: Steel - #37 Baustahl

Semi-parabolic through

Specially bad foundation conditions. River bed between piers of main span ballasted with reprap to prevent sliding. Banks beyond those piers, which were originally designed as abutments, cut back to prevent slides; spaces spanned by approach spans.

Piers on "fishpole" piles,

Near Prieniai over the Neman River.

24 6

Coordinates:

Spans (number and length):

Width and capacity:

Clearance under:

Materials:

Type Designation:

Remarks:

N - 54°, 35'; E - 24° 00'

5 @ 40 m (131 ft)

12 m (39 ft) roadway and two foot-walks @ 2 m (7 ft) each.
Deck, 6-7 m (20-23 ft) above normal water. 4-5 m (13-16 ft) depth under.

Piers: Concrete

Spans: Concrete

Gerber deck girders - 2 or 3 girders per

span.

Source says location is not as shown on WAC chart; that chart is in error. Dam project nearby (1935). The Foundation

Company bid on job.

In Alytus on the Kaunas-Rumsiskas-Alytus-Kalvarija Highway (in town) over the Neman River.

3

Coordinates:

Spans (number and length):

Materials:

Type Designation:

N - 540, 241; E - 240, 041

4 or 5 @ 35 m (82 ft)

Piers: Concrete

Spans: Reinforced concrete

Gerber deck girders

13. In Alytus on the Varena-Mariampole Railway over the Neman River.

Coordinates:

Spans (number and length):

Width and capacity:

Materials:

Type Designation:

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Remarks:

 $N = 54^{\circ}, 23^{\circ}; E = 24^{\circ}, 05^{\circ}$

Unknown 60 m number (197 ft) 1 track

Steel

Semi-parabolic top chord

Originally of Russian construction.

Restored twice by Germans after demolition.

ENCLOSURE B - 5

14. In Merkine on the Varena-Leipalingis Highway over the Neman River.

Coordinates: $N - 54^{\circ}$, 09'; E - 24°, 11' Spans (number and length): "Several" Total 200 m (656 ft)

Materials: Piers: Concrete

Remarks:

Spans: Reinforced concrete Highway now first class.

15. In Babtai, on the Kaunas-Ariogala Highway over the Nevezis (Nevaris) River.

Coordinates: N = 550, 06'; E = 230, 47'
Spans (number and length): "Several" @ 20 m (66 ft)

Materials:

Piers: Concrete

Spans: Reinforced concrete

Type Designation:

Deck girders

16. On the Panevezys (in town) Highway over the Nevezis (Nevaris) River.

Coordinates:

N - 55°, 44'; E - 24°, 23'

Spans (number and length): 2 @ 30m ± (98 ft±)

Materials:

Piers: Concrete Spans: Concrete

Type Designation:

Arches with suspended deck

17. In Pasvalys on the Birzai Highway over the Musa River.

Coordinates:

N - 56°, 09'; E - 24°, 33'

Spans (number and length)

8 @ 20 m (66 ft.)

Clearance Under:

2-3 m (7-10 ft) Summer. Water Depth

2 m (7 ft)

Materials:

Steel :

Type Designation:

Quadrangular pony trusses (no bracing) If highway route is as shown on WAC

Remarks:

Chart 153, there must be several bridges

over the Musa River Secondary highway.

18. In Anyksciai on the Ukmergis-Rokiskis Highway over the Sventoji River.

Coordinates:

N - 55°, 32'; E- 25°, 07'

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Spans (number and length) 1 @ 50 m (164 ft)

Clearance under:

6 m (20 ft) summer

Materials:

Steel (#37 baustahl) Through semi-parabolic top ch.

Type designation:

Warren, subd, panels. Ht, 6 m (20 ft)

above deck.

Remarks:

First class highway Antonia Internation

19. In Taurage (in town, short way N or railway), Sovetsk (Tilsit)-Siauliai Highway over the Sesuvis River.

Coordinates: N = 55°, 15'; E= 22°, 17'

Spans (number and length): 1 @ 50 m (164 ft)

Materials: Type Designation:: Stecl

Remarks:

Langer truss Main highway

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ENCLOSURE B - 6

In Sovetsk (Tilsit International Bridge, on Siauliai-Sovetsk-Taplacken Highway Queen Luise Bridge, over the Neman River.

> Coordinates: Spans (number and length): 5 or 6 @ 60 m (197 ft)

Width and capacity: Materials:

3 lanes and footwalks

Piers: Stone Spans: Steel-very heavy

N - 55°, 05'; E - 21°, 54'

Type Designation: Remarks:

Tied trussed arch-suspended floor

Main highway.

In Rusne on Rusne-Klaipeda (Memel) Highway over the Neman River (near outlet).

Coordinates:

N - 55°, 18'(See WAC Chart 168A) E - 21°, 18'

Spans (number and length):

1 @ 150 m (492 ft) Short approach spans Piers: Concrete (?)

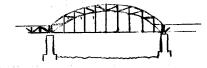
Materials:

Spans: Steel (lighter than Sovetsk Br.)

Type Designation:

Trussed arch, suspended deck. Parallel

chord. pony trusses.



South of Salantai, East of Kartena, on the Kretinga-Siauliai Railway [valley].

Coordinates:

Spans (number and length):

5@30 m * (98 ft*)

Width and capacity:

1 track

Piers: Stone, 20-25 m (66-82 ft) high

Spans: Steel

Type Designation:

Plate (?) girders

Remarks:

Materials:

Built by \overline{H} ougaard & Schultz. Recent

23. In Krone, near Ziezmariai, on the Kaunas-Vilnius Highway over the Streva River.

Coordinates:

N - 54°, 48'1; E - 24° 28'1

 $N - 55^{\circ}$, 58^{12} ; E - 21°, 32^{14}

Coordinates very uncertain. Source says WAC Chart 168 is in error on course of

highway.

Spans (number and length):

three 7 m (23 ft) between rails

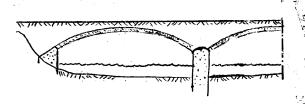
Width and Capacity:

Clearance under:

8 m (26 ft) summer Reinforced concrete

Materials: Type Designation:

3-hinged arches earth filled spandrels



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ENCLOSURE B - 7

In Lydavenai on the Siauliai-Taurage Railway, at station, over Dubysa River (River very small - most spans are over a dry valley).

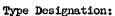
Coordinates:

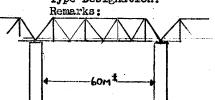
Spans (number and length): Width and capacity: Clearance under:

 $N - 55^{\circ}$, 30'; $E - 23^{\circ}$, 06' $8\frac{1}{2}$ @ 60 m² (197 ft*) on centers. 1 track, according to WAC chart Roadway 60 m* (197 ft*) above valley floor.

Materials:

Piers: Concrete Spans: Steel





Through Warren 17 trusses

Replaces timber bridge built by Germans,

1915.

In Seredzius, on the Kaunas-Sovetsk (Tilsit) Highway, on north bank of Neman over the Dubysa River.

Coordinates:

Spans (number and length):

Clearance under:

Materials:

Remarks:

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Type Designation:

N - 55°, 05'; E - 23°, 26'

1 @ 50 m (164 ft)

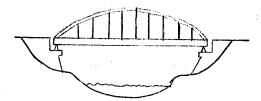
8-9 m (27-30 ft)

Steel, #37 baustahl

Modified Langer truss (with stiffening

Built in 1931 by Flender A.G. Benrath

am Rein.



26. Sovetsk (Tilsit), on Klaipeda (Memel) - Chernyakhovskiy (Insterburg) Railway over the Neman River.

Coordinates:

Spans (number and length):

Width and capacity:

Materials:

Type Designation:

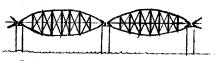
N - 55°, 05'; E - 21°, 54'

4 or 5 (?)

 $\sqrt{1}$ track, according to WAC chart/

Steel

Lenticular trusses



EXPLANATORY SMETCH NOT SUPPLIED BY SOURCE